

STM32 EMBEDDED 7.0" DISPLAY DATASHEET

Rev.1.3 2024-07-04

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally Black/IPS	/
Size	7.0	Inch
Viewing Direction	Free	/
Outside Dimensions (W x H x D)	181.60 x 100.60 x 19.15	mm
Active Area (W x H)	154.21 x 85.92	mm
Pixel Pitch (W x H)	0.1506 x 0.1432	mm
Resolution	1024 x 600	/
Brightness	1000	cd/m²
Color Depth	16.7 M	/
Pixel Arrangement	RGB Vertical Stripe	/
Driver MCU of Board	STM32H757XIH6	/
External SDRAM	64Mbit (32-bit access)	/
External Flash Memory	512Mbit	/
Supply Voltage for Module	6.0 - 48.0	V
With/Without Touch	Without Touch Panel	/
Surface Treatment	Anti-Glare	/
Weight	253	g

Note 1. RoHS3 compliant

Note 2. LCM weight tolerance: ± 5%.



# **1. REVISION RECORD**

REV NO.	REV DATE	CONTENTS	REMARKS
0.1	2022-03-28	Preliminary version	
1.0	2022-07-12	Initial Release  Update the measurement data of electrical parameters  Update drawing with adding heatsink  Adding photos of PCB board	
1.1	2022-12-15	<ul> <li>New PCB version: 70STM32H7_Rev1.1</li> <li>MCU is switched from STM32H747XIH6 to STM32H757XIH6</li> <li>The maximum supply voltage is increased to 48.0V on PCB 70STM32H7_Rev1.2</li> <li>Coin cell holder for CR1220 is added</li> <li>New method to set BLVDD SELECTOR</li> </ul>	
1.2	2023-08-23	Correct the name of pin 31 on expansion connector to PI8	
1.3	2024-07-04	Update of the PCB laminate to 1.3, for detail refer to changelog.	



# 2. CONTENTS

1.	RE'	VISION RECORD	2
2.	CO	NTENTS	3
3.	MC	DDULE CLASSIFICATION INFORMATION	4
4.	AS:	SEMBLY GUIDE	5
4	.1	Mounting frame	5
5.	MC	DULE DRAWING	6
6.	ΑB	SOLUTE MAXIMUM RATINGS	7
7.	ELI	ECTRICAL CHARACTERISTICS	7
8.	ВА	CKLIGHT ELECTRICAL CHARACTERISTICS	7
9.	ELI	ECTRO-OPTICAL CHARACTERISTICS	8
10.	ВО	ARD INTERFACES AND CONNECTORS	10
10	0.1	Power input connector	10
10	0.2	USB interface	10
10	0.3	RS485 interface	11
10	0.4	RS232 interface	11
10	0.5	2 x CAN FD interfaces	12
10	0.6	Haptic feedback connector	12
10	0.7	SWD (Serial Wire Debug) connector	12
10	8.0	RiBUS	13
10	0.9	Expansion connector	14
10	0.10	Micro SD card slot	15
10	0.11	2 x 20-pin, 1.27 mm pin sockets for POE Add-on Board	15
10	0.12	Battery coin cell holder	15
11.	US	ER INTERFACES	16
1	1.1	3 x push buttons	16
1	I.2	3 x LEDs	16
12.	DIS	SPLAY SEPCIFICATION	17
1:	2.1	Full TFT specification	17
13.	INS	SPECTION	
	3.1	Inspection condition	
1:	3.2	Inspection standard	
		LIABILITY TEST	
		GAL INFORMATION	



# **3. MODULE CLASSIFICATION INFORMATION**

		70							
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

NO.	PARAMETER	SYMBOL
1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard
3.	DISPLAY SIZE	70 – 7.0"
4.	MODEL SERIAL NO.	H – High Brightness, IPS TFT
5.	RESOLUTION	S – 1024 x 600 px
6.	LCD+CONTROL BOARD	S –STM32 Embedded Display MCU STM32H757XIH6
7.	FRAME	F – With Mounting Metal Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	N – Without Touch Panel
10.	VERSION	00 – (00-99)



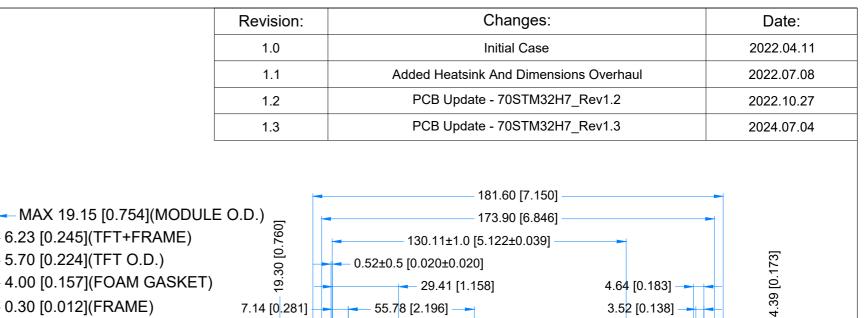
### 4. ASSEMBLY GUIDE

### 4.1 Mounting frame

For dimensions 3.5", 4.3", 5.0", 7.0", 10.1" and 12.1", the product with mounting frame version is available. Thanks to the four catches attached to the side, frame provides strong assembly to the surface by mounting element (like the screw, see Figure 1). The frames are specially designed to fit Riverdi products perfectly. The diameter of the mounting hole is 3.5mm.



Figure 1. Mounting frame



1.27mm 2x10PIN SOCKET FOR POE ADDON BOARD

BACKLIGHT VOLTAGE SETUP

50.09 [1.972]

RIBUS, 20PINS, 0.5mm PITCH DOWNSIDE CONTACT, FLIP

7\*M3\*4mm

HREADED

SPACER

1.27mm 2x20 PIN HEADER

BATTERY HOLDER

(CR1220)

4\*3.83 [0.151]

4\*8.00 [0.315]

69.57 [2.739]

4\*12.48 [0.491] 4\*16.48 [0.649] 75.64 [2.978] 83.64 [3.293]

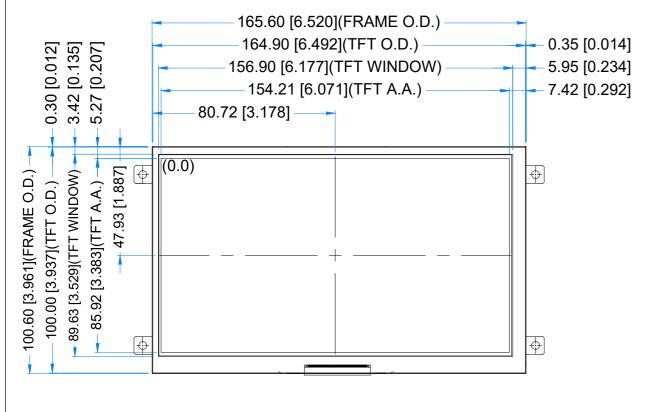
66.56±1.0 [2.620±0.039]

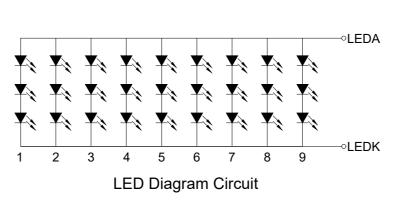
GROUNDING TAPE

40.54 [1.596]

24.13 [0.950] [0.235]

96





**HEATSINK** 

#### NO. **TYPE** MATE WITH P1 (RS232) 53261-0571 51021-0500

1.25 MM MOLEX CONNECTORS

P2 (POWER) 53261-0671 51021-0600 P3 (RS485) 53261-0471 51021-0400

P6 (SWD) 53261-0671 51021-0600 1.27MM PIN HEADER AND SOCKET P7 (HAPTIC) 53261-0271 51021-0200 NO. **TYPE** MATE WITH P10 (USB) 53261-0571 51021-0500 P11 (CAN1) P8 53261-0471 51021-0400 CH51402M100-0P CBC1402D100 OR CBC1402M100-2P P15 (CAN2) U9a & U9b 53261-0471 51021-0400 PBHTD20SPP CH51202V100 OR CH51202M100-0P

### **TFT NOTES:**

- 1. DISPLAY TYPE: TRANSMISSIVE, NORMALLY BLACK, IPS
- 2. RESOLUTION: 1024x600
- 3. VIEWING ANGLE: FREE
- 4. SURFACE LUMINANCE: 1000 cd/m^2
- 5. MCU ON THE BOARD: STM32H757XIH6
- 6. EXTERNAL FLASH MEMORY SIZE:512Mbit
- 7. EXTERNAL SDRAM SIZE:64Mbit (32-bit access)
- 8. SUPPLY VOLTAGE FOR MODULE: 6.0V 48.0V

### **GENERAL NOTES:**

- 1. OPERATING TEMPERATURE: -20°C ~ 70°C
- 2. STORAGE TEMPERATURE: -30°C ~ 80°C
- 3. WITHOUT INDIVIDUAL TOLERANCE:
- ±0.3mm[0.012inch] 4. TOLERANCE OF PCB PLACEMENT: ±0.5mm[0.020inch]
- 5. RoHS3 COMPLIANT

PN: RVT70HSSFWN00 SN:	FIR	Ve	rdi
DRAWN: M.Natywa	2024.07.04	1:1.67	
CHECKED: M.Wierzbowski	2024.07.04	[mm]	
APPR: T.Soldat	2024.07.04	ISO A3	P. 1 of 1



#### **6. ABSOLUTE MAXIMUM RATINGS**

PARAMETER	SYMBOL	MIN	MAX	UNIT	NOTE
Supply Voltage for Module	VDD_IN	0.0	60.0		Note 1
Digital I/O signals Voltage	-	-0.5	3.3	V	Note 1,2
Operating Temperature	T <sub>OP</sub>	-20	70	°C	
Storage Temperature	T <sub>ST</sub>	-30	80	°C	
Storage Humidity (@ 25 ± 5°C)	H <sub>ST</sub>	10	-	% RH	
Operating Ambient Humidity (@ 25 ± 5°C)	H <sub>OP</sub>	10	-	% RH	

**Note 1.** Exceeding maximum values may cause improper operation or permanent damage to the unit.

**Note 2.** Most of the GPIOs have the 5.0 V tolerant input voltage, please refer to the datasheet of STM32H757XIH6 for more details.

### 7. ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Supply Voltage for Module	VDD_IN	6.0	12.0	48.0	V
Power Enable Voltage	VEN	0	-	VDD_IN	V
Input Voltage "H" Level	V <sub>IH</sub>	2.0	-	3.3	V
Input Voltage "L" Level	V <sub>IL</sub>	0	-	0.8	V

PARAMETER	CONDITION	SYMBOL	MIN	TYP	MAX	UNIT
Current Drawn from VDD_IN @6.0V			-	60	-	uA
Current Drawn from VDD_IN @12.0V	POWER		-	150	-	uA
Current Drawn from VDD_IN @24.0V	'ENABLE' = '0'	Ivdd_in	-	390	-	uA
Current Drawn from VDD_IN @36.0V	ENABLE - U		-	630	-	uA
Current Drawn from VDD_IN @48.0V			-	880	-	uA
Current Drawn from VDD_IN @6.0V			-	790	-	mA
Current Drawn from VDD_IN @12.0V		ı	-	390	-	mA
Current Drawn from VDD_IN @24.0V	POWER	$I_{VDD_IN}$	-	210	-	mΑ
Current Drawn from VDD_IN @36.0V	'ENABLE' = '1'		-	152	-	mΑ
Current Drawn from VDD_IN @48.0V			-	122	-	mΑ

**Note.** POWER 'ENABLE' refers to pin 4, 'ENABLE' of the power input connector(P2).

POWER 'ENABLE' = '1' is when EN pin is floating or shorted to VDD\_IN.

POWER 'ENABLE' = '0' is when EN pin is shorted to GND.

By default, POWER 'ENABLE' is set to "1".

### 8. BACKLIGHT ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Lifetime	-	-	50,000	-	hours	Note 1

**Note 1.** Operating life means the period in which the LED brightness goes down to 50% of the initial brightness. Typical operating lifetime is the estimated parameter.



#### 9. ELECTRO-OPTICAL CHARACTERISTICS

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	RMK	NOTE
Response Time	Tr+Tf		-	35	-	ms	FIG 2.	4
Contrast Ratio	Cr	<b>∆</b> − <b>∩</b> ∘	800	1000	-			1
Luminance Uniformity	δ WHITE	θ=0° ø=0° Ta=25°C	-	75	-	%	FIG 3.	3
Surface Luminance	Lv	1u-25 C	-	1000	-	cd/m²		2
		ø = 90°	75	85	-	deg	FIG 4.	6
Viewing Angle	θ	ø = 270°	75	85	-	deg		
Range	U	ø = O∘	75	85	-	deg		
		ø = 180°	75	85	-	deg		
	Rx		0.578	0.618	0.658	-		
	Ry		0.489	0.329	0.369	-		
	Gx	θ=O°	0.376	0.416	0.456	-		
CIE (x, y)	Gy	ø=0°	0.493	0.533	0.573	-	FIG 3.	5
Chromaticity	Bx	∞-0 Ta=25 °C	0.071	0.111	0.151	-	FIU 3.	5
	Ву	1a-25 C	0.108	0.148	0.188	-		
	Wx		0.270	0.310	0.350	-		
	Wy		0.290	0.330	0.370	-		

**Note 1.** Contrast Ratio (CR) is defined mathematically as below, for more information see Figure 3.

Contrast Ratio =  $\frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$ 

**Note 2.** Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 3.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

**Note 3.** The uniformity in surface luminance  $\delta$  WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the minimum luminance of 5 points luminance by maximum luminance of 5 points luminance. For more information see Figure 3.

 $\delta \text{ WHITE } = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$ 

**Note 4.** Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see Figure 2. The test equipment is BM-7A.

**Note 5.** CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then calculating the average value.

**Note 6**. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 4.



**Note 7.** Viewing angle is measured at the center point of the LCD by CONOSCOPE (ergo-80). For response time testing, the testing data is based on BM-7A. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, Chromaticity the test data is based on SR-3A.

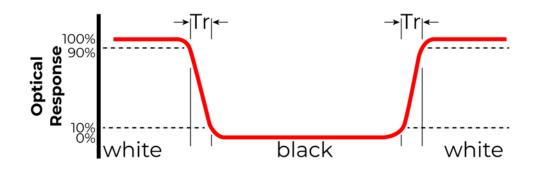
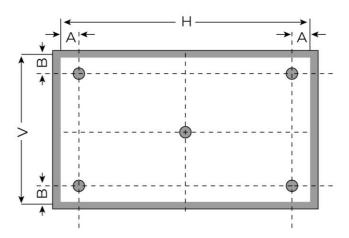


Figure 2. The definition of response time



A: 5mm

B:5mm

H, V: Active Area

Light spot size Ø=5mm, 500mm distance from the LCD surface to detector lens.

Measurement instrument is TOPCON'S luminance meter BM-5

Figure 3. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

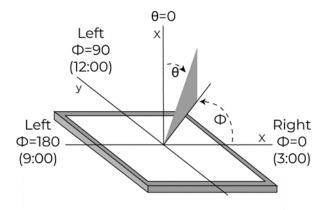
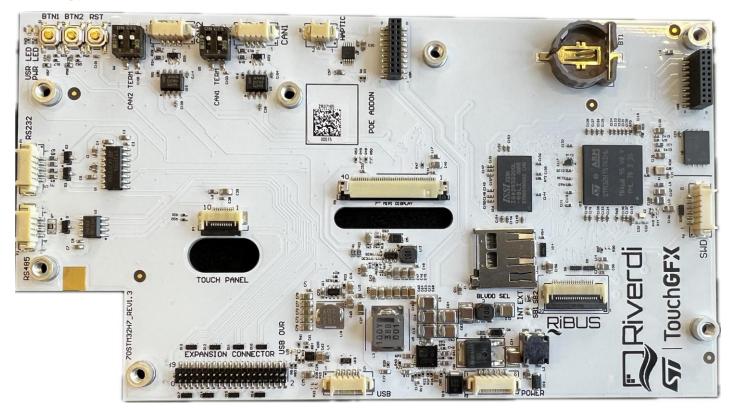


Figure 4. The definition of viewing angle



#### 10. BOARD INTERFACES AND CONNECTORS



### 10.1 Power input connector

The 1.25mm, 6-pin Molex connector labeled as "POWER' (P2) is power input connector.

There is an internal reverse polarity protection which ensures that the device is not damaged if the power supply polarity is reversed.

NO.	PIN	DESCRIPTION	NOTE
1	VDD_IN	Power supply input; 6.0-48.0V	
2	VDD_IN	Power supply input; 6.0-48.0V	Note 1
3	VDD_IN	Power supply input; 6.0-48.0V	
4	ENABLE	Enable/ Disable power supply	Note 2
5	GND	Ground	
6	GND	Ground	

**Note 1.** The STM32 Embedded Display system allows for the direct connection of an additional display through the RiBUS connector on the board. You can connect any intelligent display from Riverdi based on EVE4 (BT817Q). However, please note that it may change power supply requirement and please see chapter 10.8 for detailed info.

**Note 2**. Pin "ENABLE" is internally pulled up to VDD\_IN. To enable the device, please keep EN pin floating or short it to pin" VDD\_IN". To disable the device, short EN pin to GND.

Note 3. Matched Riverdi power supply cable: RVA-0106M-1.25FF-1.

#### 10.2 USB interface

The 1.25mm, 5-pin Molex connector labeled as "USB' (P10) is USB interface.



NO.	PIN	DESCRIPTION	NOTE
1	VCC_USB	Power supply	Note 1
2	D-	USB data-	
3	D+	USB data+	
4	ID	USB OTG ID; Host /Device detect	Note 2
5	GND	Ground	

Note 1. The maximum current drawn from VCC\_USB is 500mA.

**Note 2.** Configuration of the USB Host/Device mode:

**Host Mode:** Pin 4 (ID) should be connected to GND.

In this mode, it can provide +5V output voltage to the connected USB device and Max output current 500 mA.

**Device Mode:** Pin 4 (ID) should be not connected (floating).

Note 3. Matched Riverdi cable accessory: RVA-0105M-1.25FF

#### 10.3 RS485 interface

The 1.25mm, 4-pin Molex connector labeled as "RS485' (P3) is RS485 interface.

NO.	PIN	DESCRIPTION	NOTE
1	VDD_IN	Power supply input; 6.0-48.0V	
2	А	Non-inverting receiver input and non-inverting driver output	
3	В	Inverting receiver input and inverting driver output	
4	GND	Ground	

Note. Matched Riverdi cable accessory: RVA-0104M-1.25FF

#### 10.4 RS232 interface

The 1.25mm, 5-pin Molex connector labeled as "RS232' (P1) is RS232 interface.

NO.	PIN	DESCRIPTION	NOTE
1	RTS	Request to send	
2	CTS	Clear to send	
3	TXD	Transmit Data	
4	RXD	Receive Data	
5	GND	Ground	

Note. Matched Riverdi cable accessory: RVA-0105M-1.25FF



#### 10.5 2 x CAN FD interfaces

The main board supports 2 channels of the CANFD (Control Area Network Flexible Data-Rate) communication bus, based on the high-speed (2.5-8.0Mbps) CAN transceiver.

2 pcs of 1.25mm, 4-pin Molex connectors labeled as "CAN1" (P11) and "CAN2" (P15) are respectively interfaces of CAN FD1 and CAN FD2.

NO.	PIN	DESCRIPTION	NOTE
1	GND	Ground	
2	CAN_L	CAN Low-Level Voltage	
3	CAN_H	CAN High-Level Voltage	
4	VDD_IN	Power supply input; 6.0 – 48.0 V	

Note. Matched Riverdi cable accessory: RVA-0104M-1.25FF

### 10.6 Haptic feedback connector

The 1.25mm, 2-pin Molex connector labeled as "HAPTIC' (P7) is haptic feedback connector.

Haptic feedback P7 is used to connect with the haptic motor directly.

NO.	PIN	DESCRIPTION	NOTE
1	OUT-	Negative haptic driver differential output	NI-+- 7
2	OUT+	Positive haptic driver differential output	Note 1

Note 1. The haptic driver DRV2605L is controlled directly by I2C protocol.

Note 2. Matched Riverdi cable accessory: RVA-0102M-1.25FF

### 10.7 SWD (Serial Wire Debug) connector

The 1.25mm, 6-pin Molex connector labeled as 'SWD' (P6) is SWD interface, which is used for programing the MCU on board.

NO.	PIN	DESCRIPTION	NOTE
1	VCC_+3.3V	Power input	
2	SW_CLK	Serial wire clock	
3	GND	Ground	
4	SW_DIO	Serial wire debug data input/output	
5	RST	Reset; Active low	
6	SWO	Serial wire trace output	Note 2

Note 1. Riverdi ST-LINK/V2 SWD programing cable: RVA-SWD-06M-C100

Note 2. SWO is muxed with SPI\_SCLK of RiBUS. By default, SWO is disconnected.

To enable it, please remove R27 and short R30.



#### **10.8 RiBUS**

Any size of the Riverdi EVE4 series display can be connected through RiBUS to act as a slave module to the mainboard.

NO.	PIN	DESCRIPTION	NOTE
1	VCC_+3.3V	Supply voltage for module; TYP3.3V	
2	GND	Ground	
3	SPI_SCLK	SPI SCK signal	
4	MISO/ IO.1	SPI MISO signal / SPI Quad mode: SPI data line 1	
5	MOSI/ IO.0	SPI MOSI signal / SPI Quad mode: SPI data line 0	
6	CS	SPI chips select signal	
7	INT	Interrupt signal from device to the system,	
/	IINI	Active Low	
8	RST/PD	Reset / Power down signal, Active Low,	
9	GPIO.0	GPIO.0	
10	DISP_AUDIO	Display audio in/out	
11	GPIO.1/IO.2	SPI Single/Dual mode: General purpose IO0.	
11	GP10.1/10.2	QSPI mode: SPI data line 2	
12	GPIO.2/IO.3	SPI Single/Dual mode: General purpose IO1.	
12	GPIO.2/10.3	QSPI mode: SPI data line 3	
13	NC	Not connected	
14	NC	Not connected	
15	NC	Not connected	
16	NC	Not connected	
17	BLVDD	Supply voltage for backlight	Note 2
18	BLVDD	Supply voltage for backlight	Note 2
19	BLGND	Backlight Ground, internally connected to GND	
20	BLGND	Backlight Ground, internally connected to GND	

Note 1. Matched Riverdi FFC accessory for RiBUS: FFC0520150

**Note 2.** If any of the Riverdi EVE4 display series (3.5", 4.3", 5.0", or 7.0") is connected through RiBUS, the power supply voltage VDD\_IN should be between 6.0V-48.0V. To set up the backlight voltage (BLVDD) at 5.0V, short the pads of the solder bridge labeled 'BLVDD INT'.

If any of the Riverdi EVE4 10.1" display series is connected through RiBUS, the power supply voltage VDD\_IN must range between 7.0V-14.0V. To set up the backlight voltage (BLVDD) between 7.0V-14.0V, short the pads of the solder bridge labeled 'BLVDD EXT'



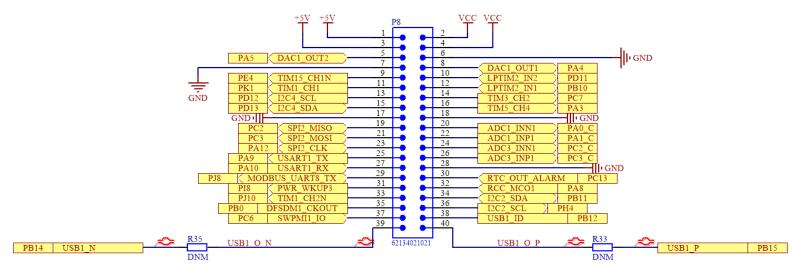
### 10.9 Expansion connector

The main board has one 1.27mm, 40-pin expansion pin header which is labeled as "EXPANSION CONNECTOR" (P8).

It provides direct access to below GPIOs of MCU STM32H757XIH6, which make it possible to easily extend a daughterboard for a specific application.

- 2 x I<sup>2</sup>C
- 1x UART
- 1x USART
- 1 x SPI
- 1x USB
- 7 x PWMs
- 2 x DACs (Digital-to-analog)
- 2 x ADCs (Analog-to-digital)

Each of the GPIO pins can be configured by software as output (push-pull or open-drain, with or without pull-up or pull-down), as input (floating, with or without pull-up or pull-down) or as peripheral alternate function. Most of the GPIO pins are shared with digital or analog alternate functions. Please refer to the datasheet of STM32H757XIH6 for more details.



I/O/P	PIN NAME	NO.	NO.	PIN NAME	I/O/P
Р	VCC_+5V	1	2	VCC_+3.3V	Р
Р	VCC_+5V	3	4	VCC_+3.3V	Р
1/0	PA5	5	6	GND	Р
Р	GND	7	8	PA4	I/O
1/0	PE4	9	10	PD11	I/O
1/0	PK1	11	12	PB10	I/O
1/0	PD12	13	14	PC7	I/O
1/0	PD13	15	16	PA3	I/O
Р	GND	17	18	GND	Р



1/0	PC2	19	20	PA0_C	I/O
1/0	PC3	21	22	PA1_C	I/O
1/0	PA12	23	24	PC2_C	I/O
1/0	PA9	25	26	PC3_C	I/O
1/0	PA10	27	28	GND	Р
1/0	PJ8	29	30	PC13	I/O
1/0	PI8	31	32	PA8	I/O
1/0	PJ10	33	34	PB11	I/O
1/0	PB0	35	36	PH4	I/O
1/0	PC6	37	38	PB12	I/O
1/0	PB14	39	40	PB15	I/O

Note 1. The total output current I@5.0V from pin 1 and pin3 is maximum 1A.

The total output current I@3.3V from pin 2 and pin 4 is maximum 500mA.

Note 2. The 'USR LED' is connected to pin 33, PJ10, of the expansion connector.

By default, the resistor R60, (0402, 1k ohms) is soldered. Please remove R60 to use GPIO channel PJ10.

**Note 3.** Push button BTN1(S1) is connected to pin 37, PC6. To use GPIO channel PC6, R57 should be removed. Please refer to the schematic of subchapter 11.1.

#### 10.10 Micro SD card slot

The mainboard is equipped with Micro-SD slot, which supports all types of Micro SD cards.

### 10.11 2 x 20-pin, 1.27 mm pin sockets for POE Add-on Board

The 2 x 20-pin, 1.27 mm, pin sockets, labeled as U9a and U9b, are used to connect the Riverdi POE Add-on Board.

The Riverdi POE Add-on Board features 10/100M Ethernet Port with Power-Over-Ethernet enabled. It allows you to power the module through the Ethernet port.

**Note.** The Riverdi POE Add-on Board is offered as an accessory.

### 10.12 Battery coin cell holder

The battery coin cell, labeled as BTI, is suitable for CR1220 (Ø12.5 x 2.0mm) Coin Cell Batteries.

The BTI is connected to the VBAT pin of STM32H757XIH6, which allows to retain the content of the backup registers, SRAM, and to keep running RTC when the VDD\_IN is turned off and unplugged.



#### 11. USER INTERFACES

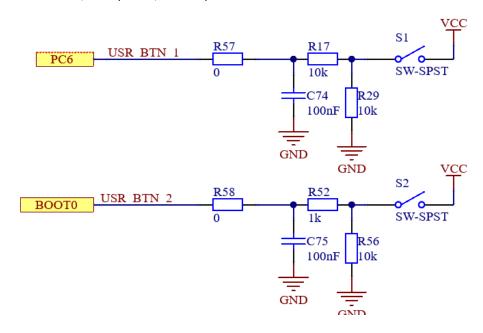
#### 11.1 3 x push buttons

Push button labeled as "RST" is used to "RESET" the module.

Another 2 push buttons labeled as BTN1, BTN2 are for user's development.

- BTN1(S1) is connected to pin 37, PC6, of the expansion connector.
- BTN2(S2) is connected to BOOTO of MCU.

By default, pushbuttons BTN1(S1), BTN2(S2) are enabled. To use GPIO channel PC6 of expansion connector, R57 (0402, 0 ohm) should be removed.



#### 11.2 3 x LEDs

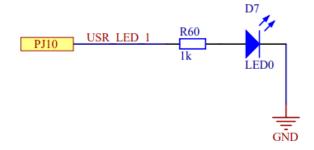
1 x LED, labeled as 'PWR LED', emits green light when the modules is powered.

1 x LED, labeled as 'USB OVR', emits red light when VCC\_USB pin overcurrent occurs.

1 x LED, labeled as 'USR LED', is for user's development.

• The 'USR LED' is connected to pin 33, PJ10, of the expansion connector.

By default, the resistor R60, (0402, 1K ohms) is soldered. Please remove R60 to use GPIO channel PJ10.





#### 12. DISPLAY SEPCIFICATION

### 12.1 Full TFT specification

The TFT of the module applies Riverdi high brightness, IPS, 7.0" MIPI TFT: RVT70HSMFWN00 For detailed information of the display, please refer to datasheet of display.

#### 13.INSPECTION

Standard acceptance/rejection criteria for TFT module

### 13.1 Inspection condition

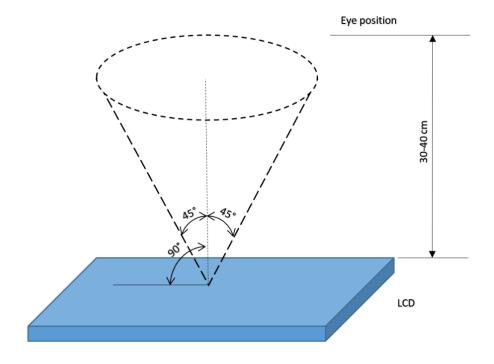
Ambient conditions:

Temperature: 25 ± 2°CHumidity: (60 ± 10) %RH

• Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance: 35 ± 5cm between inspector bare eye and LCD.

Viewing Angle: U/D: 45°/45°, L/R: 45°/45°





# 13.2 Inspection standard

ITEM		CRITE	RION	1		
				Size = 7"		
Black spots, white spots,	x	Average Dia	Average Diameter D ≤ 0.2 mm		Qualified Qty Ignored	
light leakage,	•	0.2 mm < D	≤ 0.3	mm	N≤3	3
Foreign Particle (round Type)		0.5mm < D			Not	allowed
	D=(x+y)/2 Spot's density: 10 mm	0.5mm < D				
	Width			Size = 7"		
		Length		Width		Qualified Qty
LCD black spots, white spots,	)	-		W ≤ 0.0	5	Ignored
light leakage (line Type)	Length	L ≤ 5.0		0.05 < W ≤	€ 0.1	3
(interspe)		5.0 < L		0.1 < W	,	Not allowed
	Size = 7"					
Bright/Dark	ltem			Qualified Qty		
Dots	Bright dots		N≤2			
DOG	Dark dots			N≤3		
	Total bright and dark dots			N≤4		
		Size	= 7"			
	Average Diame		Qualified Qty			
Clear spots	D < 0.2 mm		Ignored			
	0.2 mm < D < 0.3		4			
	0.3 mm < D < 0.5 mm			2		
	0.5 mm < D		0			
	Size					
Polarizer	Average Diame		Qualified Qty			
bubbles	D ≤ 0.2 mm		Ignored			
	0.2 mm < D ≤ 0.5	mm	4			
	0.5 mm < D	Cina	<b>、</b> □Ⅱ		0	
	Average Dieme		Size ≥ 5"			
Touch panel	Average Diame D < 0.25 mm		Qualified Qty			
spot			Ignored			
	0.25 mm < D < 0.5 mm 0.5 mm < D		0			
	0.5 111111 < D	Size	> 5"		0	
Touch panel	Length	Width		Out	alifie	d Otv
White line	-	W < 0.03				
Scratch	L < 5.0	0.03 < W < 0				
	-	0.05 < W	0.03			



### **14. RELIABILITY TEST**

NO.	TEST ITEM	TEST CONDITION	NOTE
1	High Temperature Storage	80°C/120 hours	
2	Low Temperature Storage	-30°C/120 hours	
3	High Temperature Operating	70 °C /120 hours	Note 1
4	Low Temperature Operating	-20°C/120 hours	
5	High Temperature and High Humidity	Humidity 40°C, 90%RH, 120Hrs	
6	Thermal Cycling Test (No operation)	-20°C for 30mins, 70°C for 30 mins. 100 cycles. Then test at room temperature after 1 hour	Note 2
7	Vibration Test	Frequency: 10 ÷ 55 Hz. Stroke: 1.5 mm. Sweep: 10Hz ÷ 55Hz ÷ 10 Hz. 2 hours for each direction of X, Y, Z (Total 6 hours)	
8	Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces	

**Note 1.** Sample quantity for each test item is  $5 \div 10$  pcs.

**Note 2**. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



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